

Work Order ID 72630

Wednesday, August 03, 2011 10:06:42 AM

Rush



Item ID: D4424-3

Accept



Setup Start



Revision ID: PRELIM

Item Name: Seat Rail

Stop



Start Date: 8/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/4/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *11*

Date: *11-03-3*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4424

Rev A *11.08.03*

100

Manufacture as per dwg

0.00



Mill Conv

Memo

0.00

Conventional Milling Machine

cut track center of narrow area

11/08/03

1

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

11/08/03

1

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

11/08/03

1



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Required Date: 8/4/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Run Start

Stop

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Tool ID

Tool #

Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Sequence ID/
Work Center IDOperation
Description

Identify as per dwg & Stock Location:

Set Up/
Run Hours

130



Packaging

Packaging

Memo

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

CK 11/08/03

11-08-3
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